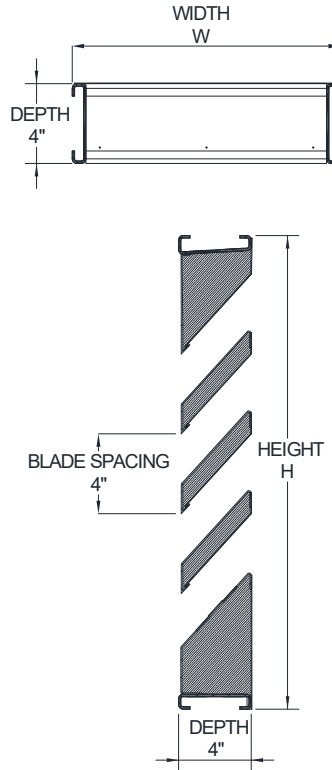
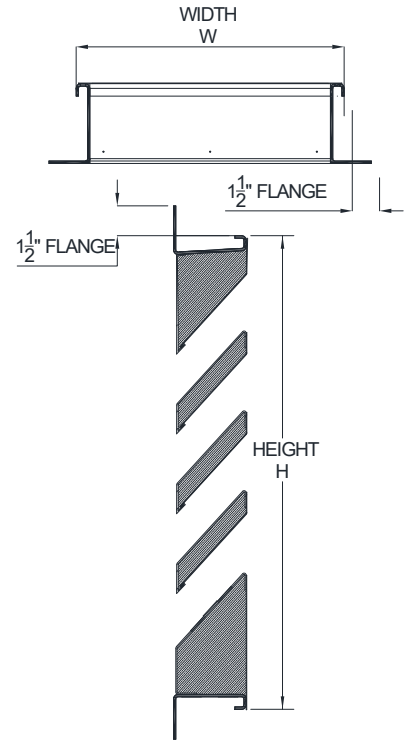




MODEL: ACL440
FRAME: CHANNEL FRAME
DUCT-MOUNT (DM)



MODEL: ACL445
FRAME: CHANNEL FRAME
DUCT-MOUNT (DM)



PERFORMANCE			
LOUVER UNIT SIZE	TOTAL AREA	FREE AREA	FREE AREA
48" x 48"	16 ft ²	5.21 ft ²	32.5%
(1219 x 1219 mm)	(1.49 m ²)	(0.48 m ²)	

STANDARD CONSTRUCTION

DEPTH:	4" (102 mm)
MATERIAL:	ALUMINUM
FRAME:	0.081" (2.06 mm) FORMED ALUMINUM
BLADE EXTERIOR:	0.063" (1.60 mm) FORMED ALUMINUM
BLADE INTERIOR:	0.032" (0.81 mm) PERFORATED ALUMINUM, 3/32" Ø HOLES
INSULATION:	MINERAL WOOL INSULATION
BLADE ANGLE:	45°
BLADE CENTRES:	4" (102 mm)
BIRDSCREEN:	19 GA. GALVANIZED BIRDSCREEN - 1/2" x 1/2" OPENINGS
FINISH:	MILL

SIZE LIMITATIONS: SINGLE SECTION LOUVER

	MINIMUM	MAXIMUM
WIDTH	12" (305 mm)	60" (1524 mm)
HEIGHT	16" (406 mm)	96" (2438 mm)
AREA	1.3 ft ² (0.12 m ²)	40 ft ² (3.72 m ²)

*LOUVER WILL BE MANUFACTURED 1/4" (6 mm) SMALLER (SINGLE SECTION) AND 1/2" (13 mm) SMALLER (MULTIPLE SECTION) THAN GIVEN OPENING DIMENSIONS UNLESS OTHERWISE SPECIFIED.

OPTIONS / ACCESSORIES

FINISH: - POWDER COAT FINISH - DURANAR FINISH - ANODIZED FINISH - CLEAR ANODIZED - LIGHT BRONZE - MEDIUM BRONZE - DARK BRONZE - BLACK ANODIZED	SCREENS: - BIRDSCREEN 1/2" x 1/2" INTER CRIMPED ALUMINUM - ALUMINUM BIRDSCREEN WITH FRAME - INSECT SCREEN - ALUMINUM, 18 x 14 MESH
OTHER: - EXTENDED SILLS - SECURITY BARS - FILTER RACKS - STAINLESS STEEL FASTENERS - HINGED ACCESS DOORS	BLANK-OFF PANELS (ALUMINUM): VARIOUS GAUGES - NON-INSULATED BLANK-OFF PANELS - INSULATED BLANK-OFF PANELS 1" (25 mm) INSULATION 2" (51 mm) INSULATION

SOUND PERFORMANCE

OCTAVE BAND / FREQUENCY	FREE FIELD NOISE REDUCTION (dB)
1 / 63	9
2 / 125	12
3 / 250	8
4 / 500	13
5 / 1000	14
6 / 2000	17
7 / 4000	17
8 / 8000	16

THIS TEST WAS CONDUCTED IN ACCORDANCE WITH ASTM STANDARD E90-04, "STANDARD TEST METHOD FOR LABORATORY MEASUREMENT OF AIRBORNE SOUND TRANSMISSION LOSS OF BUILDING PARTITIONS AND ELEMENTS".



ACL440 / ACL445

4" DEEP ACOUSTIC LOUVER – FORMED BLADES

FREE AREA (Sq. Ft.)

		WIDTH (INCHES)												
HEIGHT (INCHES)		12	16	20	24	28	32	36	40	44	48	52	56	60
	16	0.33	0.46	0.59	0.72	0.85	0.97	1.10	1.23	1.36	1.49	1.61	1.74	1.87
	20	0.51	0.70	0.89	1.08	1.27	1.47	1.66	1.85	2.03	2.22	2.43	2.61	2.80
	24	0.51	0.70	0.89	1.08	1.27	1.47	1.66	1.85	2.03	2.22	2.43	2.61	2.80
	28	0.67	0.92	1.18	1.44	1.69	1.95	2.20	2.46	2.72	2.97	3.23	3.48	3.74
	32	0.72	0.99	1.27	1.54	1.81	2.08	2.35	2.63	2.90	3.17	3.44	3.73	4.00
	36	0.84	1.16	1.48	1.80	2.12	2.44	2.76	3.08	3.40	3.71	4.03	4.35	4.67
	40	1.01	1.40	1.77	2.15	2.54	2.92	3.31	3.69	4.07	4.46	4.84	5.23	5.61
	44	1.05	1.46	1.86	2.26	2.66	3.05	3.45	3.86	4.26	4.66	5.06	5.47	5.87
	48	1.17	1.62	2.07	2.52	2.97	3.41	3.86	4.31	4.76	5.21	5.64	6.09	6.54
	52	1.34	1.86	2.37	2.87	3.38	3.90	4.41	4.92	5.43	5.94	6.46	6.97	7.48
	56	1.38	1.92	2.45	2.97	3.50	4.03	4.57	5.09	5.62	6.15	6.67	7.20	7.74
	60	1.51	2.08	2.66	3.24	3.81	4.39	4.96	5.54	6.12	6.68	7.26	7.84	8.41
	64	1.68	2.32	2.96	3.60	4.24	4.87	5.51	6.15	6.79	7.43	8.07	8.71	9.35
	68	1.73	2.38	3.04	3.69	4.35	5.00	5.67	6.32	6.98	7.63	8.29	8.94	9.61
	72	1.85	2.54	3.25	3.95	4.66	5.36	6.07	6.77	7.46	8.17	8.87	9.58	10.28
76	2.01	2.78	3.55	4.32	5.09	5.84	6.61	7.38	8.15	8.92	9.69	10.45	11.21	
80	2.06	2.84	3.63	4.41	5.19	5.99	6.77	7.55	8.34	9.12	9.90	10.68	11.48	
84	2.18	3.02	3.84	4.67	5.50	6.34	7.17	8.00	8.83	9.65	10.49	11.32	12.15	
88	2.35	3.24	4.14	5.03	5.93	6.83	7.71	8.61	9.51	10.40	11.30	12.20	13.08	
92	2.39	3.31	4.22	5.13	6.05	6.96	7.87	8.78	9.69	10.60	11.52	12.43	13.34	
96	2.52	3.48	4.44	5.39	6.35	7.31	8.27	9.23	10.19	11.14	12.10	13.06	14.02	

FREE AREA%(Sq. Ft.)

		WIDTH (INCHES)												
HEIGHT (INCHES)		12	16	20	24	28	32	36	40	44	48	52	56	60
	16	25.2%	26.0%	26.6%	27.0%	27.2%	27.4%	27.6%	27.7%	27.8%	27.9%	27.9%	28.0%	28.0%
	20	30.2%	31.2%	31.9%	32.4%	32.7%	32.9%	33.1%	33.2%	33.4%	33.5%	33.5%	33.6%	33.6%
	24	25.2%	26.0%	26.6%	27.0%	27.2%	27.4%	27.6%	27.7%	27.8%	27.9%	27.9%	28.0%	28.0%
	28	28.7%	29.8%	30.4%	30.8%	31.1%	31.3%	31.5%	31.6%	31.7%	31.8%	31.9%	31.9%	32.1%
	32	26.9%	27.8%	28.4%	28.9%	29.1%	29.3%	29.5%	29.6%	29.7%	29.8%	29.8%	29.9%	29.9%
	36	27.9%	29.0%	29.6%	29.9%	30.3%	30.4%	30.6%	30.8%	30.9%	31.0%	31.0%	31.1%	31.1%
	40	30.2%	31.2%	31.9%	32.4%	32.7%	32.9%	33.1%	33.2%	33.4%	33.5%	33.5%	33.6%	33.6%
	44	28.7%	29.7%	30.4%	30.8%	31.0%	31.2%	31.5%	31.6%	31.7%	31.8%	31.8%	31.9%	31.9%
	48	29.3%	30.4%	31.0%	31.5%	31.7%	31.9%	32.2%	32.3%	32.4%	32.5%	32.5%	32.7%	32.8%
	52	31.0%	32.1%	32.8%	33.2%	33.5%	33.7%	34.0%	34.1%	34.2%	34.3%	34.4%	34.4%	34.5%
	56	29.7%	30.8%	31.5%	31.8%	32.2%	32.4%	32.5%	32.8%	32.9%	32.9%	33.0%	33.1%	33.1%
	60	30.2%	31.2%	31.9%	32.4%	32.7%	32.9%	33.1%	33.2%	33.4%	33.5%	33.5%	33.6%	33.6%
	64	31.5%	32.5%	33.2%	33.7%	34.1%	34.3%	34.4%	34.7%	34.8%	34.8%	34.9%	35.0%	35.0%
	68	30.4%	31.5%	32.2%	32.5%	32.9%	33.1%	33.4%	33.5%	33.6%	33.7%	33.7%	33.8%	34.0%
	72	30.8%	31.8%	32.5%	33.0%	33.2%	33.5%	33.7%	33.8%	34.0%	34.1%	34.2%	34.2%	34.3%
	76	31.8%	32.9%	33.6%	34.1%	34.4%	34.7%	34.8%	35.0%	35.1%	35.3%	35.3%	35.4%	35.4%
	80	30.9%	31.9%	32.7%	33.1%	33.4%	33.6%	33.8%	34.0%	34.1%	34.2%	34.3%	34.3%	34.4%
	84	31.1%	32.3%	32.9%	33.4%	33.7%	34.0%	34.1%	34.3%	34.4%	34.5%	34.5%	34.7%	34.7%
	88	32.1%	33.1%	33.8%	34.3%	34.7%	34.9%	35.1%	35.3%	35.4%	35.5%	35.6%	35.6%	35.7%
	92	31.2%	32.3%	33.0%	33.5%	33.8%	34.1%	34.2%	34.3%	34.4%	34.5%	34.7%	34.8%	34.8%
	96	31.5%	32.5%	33.2%	33.7%	34.1%	34.3%	34.4%	34.7%	34.8%	34.8%	34.9%	35.0%	35.0%

RECOMMENDED SPECIFICATION

Furnish and install stationary louver models ACL440 / ACL445 as manufactured by Ventex Inc, Alliston, Ontario. Louvers shall be 4" (102 mm) deep. Blades shall be formed 0.063" (1.60 mm) aluminum and frame shall be 0.081" (2.06 mm) formed aluminum. Louvers shall have 19 gauge galvanized 1/2" x 1/2" birdscreen. All materials shall be factory finished after assembly with Polyester Powder Coat in a color selected from the Ventex Color Chart.